GRINDERS-BUFFERS PORTABLE TOOLS



THE CINCINNATI ELECTRICAL TOOL CO.

INISION OF THE R. K. LE BLOND MACHINE TOOL CO.

CINCINNATI, OHIO, U. S. A.



SERVING INDUSTRY THROUGHOUT THE WORLD

CATALOG No. 327

L. BEST CO., Inc. 28 W. Broadway New York, New York



IN ORDERING

always mention voltage, and state whether current is Alternating or Direct. If Alternating Current, give voltage, cycles and phase.

UNIVERSAL MOTOR FOR A. C. AND D. C.

The Universal Motor Drills and Grinders can be used on both alternating current and direct current of the same voltage. If alternating current, 25 to 60 cycles, single phase.

The Standard windings for Universal Motor Tools are 110 volts and 220 volts, but we can also furnish

them for 250 volts.

All tools will operate satisfactorily on 10% over or under rated voltages.

ALTERNATING CURRENT

Where a tool is to be run from a lamp socket, it should be ordered single phase. Two and three phase machines are operated from the power circuit.

Single phase machines can be run from a two or three phase circuit, by attaching to one phase (2 wires)

of the line.

Grinders of 2 H. P. and over, furnished for two or

three phase only.

Alternating current machines can be furnished for 220, 440 and 550 volts, 25 to 60 cycles, two phase or three phase.

GUARANTEE

Every electric tool has been carefully inspected before shipment, and we guarantee to correct any defect due to faulty material or workmanship. Our obligation assumed under this guarantee is limited to making replacement of any part or parts returned to us at our factory, or to our authorized service stations, transportation charges prepaid, which prove to our satisfaction upon examination to have been defective and have not been misused or carelessly handled. We reserve the right to decline responsibility where repairs have been made or attempted by others. This guarantee is in lieu of any other liability on our electric tools or parts. None other is authorized.

District Sales Offices

BOSTON

PHILADELPHIA

CHICAGO

PITTSBURGH SAN FRANCISCO

DETROIT NEW YORK

SEATTLE





1/4" "Junior" Electric Drill

Universal Motor for A. C. and D. C.

Туре	Volts	Capacity in Steel	No Load Speed	Weight Lbs.	Net Price
UL	110	1/4	1800	51/2	\$21.50

Also furnished for 220 volts. Drilling Stand shown on page 6. For extra attachments, see page 7.

REGULAR EQUIPMENT — Three jaw geared chuck, 10 feet all rubber electric cable and attachment plug.

This drill can be used for all classes of work, and is particularly adapted for Garages, Service Stations, Contractors, Wood Working and Sheet Metal Plants, and light drilling of all kinds.

Attachments for Types UL, ULS, UAS, UBS and UK





CARBON CLEANING BRUSH Fits in Chuck Net Price \$1.75 GRINDING STAND Net Price \$2,00





Heavy Duty Electric Drill

Ball Bearing
Universal Motor
for
A. C. and D. C.
4", f8" and 3%"
Capacities



Туре	Volts	Capacity in Steel	No Load Speed	Weight Lbs.	Net Price
ULS	110	1/4"	2000	6	\$36.00
UAS	110	14.	1600	61/2	42.00
UBS	110	5/16	1400	7	48.00
UK	110	8/2	1200	8	50.00

Also furnished for 220 and 250 volts.

REGULAR EQUIPMENT — Three jaw geared chuck, 10 feet 3 wire all-rubber electric cable and attachment plug.

Heavy duty ball bearing drills especially adapted for drilling in steel, brass, aluminum, sheet metal and for automobile body work, car building, window frames, etc.

Drilling Stand shown on page 6. Extra attachments shown on pages 3 and 7.

> Standard Duty Ball Bearing Electric Drill



Туре	Volts	Capacity in Steel	No Load Speed	Weight Lbs.	Net Price
UO	110	1/2"	550	14	\$55.00

Also furnished for 220 and 250 volts.

REGULAR EQUIPMENT — Three jaw geared chuck, 10 feet
3 wire all-rubber cable and attachment plug.

Drilling Stands shown on page 6.

Extra attachments on page 7.



Heavy Duty Electric Drills

3/8", 1/2", 5/8" and 3/4"
Capacities
Single and
Two Speeds

Ball Bearing, Universal Motor for A.C. and D.C. HEAVY duty drill, especially adapted for production and maintenance work in industrial plants of all kinds.

Regular equipment, 3-jaw geared chuck, 10 feet 3 wire all-rubber electric cable and attachment plug.

Туре	Volts	Capacity in Steel	No Load Speed	Weight Lbs.	Net Price
UT	110	3/8"	800	14	\$54.00
UH	110	1/6"	550	17	65.00
UD (2sp)	110	1/2"	550-800	19	70.00
UE (LE	110	5/8"	450	19	70.00
HED(2sp)	110	5/8	550-800	20	75.00
UW	110	34	425	28	85.00

Also furnished for 220 and 250 volts.

Drilling Stands shown on page 6.

Extra attachments shown on page 7.

Heavy Duty Electric Drills

78", 1" and 114" Capacities Single and Two Speeds

Ball Bearing. Universal Motor for A.C. and D.C.

A POWERFUL DRILL, suitable for production drilling of all kinds in steel, cast iron, brass, aluminum and sheet metal; Types UN and UR have quick make-and-break two-pole trigger switch. Types UP and UG equipped with automatic self-releasing two-pole switch.

Drilling Stands shown on page 6

Type	Volts	Capacity in Steel	No Load Speed	Weight Lbs.	Net Price
UN	110	7/8	380	23	\$ 96.00
UR (2 sp)	110	7/8	380–660	25	105.00
UP	110	1	335	28	115.00
UG	110	11/4	290	30	150.00

Also furnished for 220 and 250 volts.



Bench and Post Drill Stands



No. 10 Stand for Types UL, ULS, UAS, UBS and UK Net Price \$14.00



No. 12 Stand For Types UT and UO Only Net Price \$20.00



No. 00 Stand For Drills 1/2" to 1 1/4". Net Price \$28.00



No. 00W Post Drill Stand for Drills
1/2" to 11/4".
Net Price \$32.00

When ordering No. 00 or No. 00W Stands: mention type of drill so proper adaptor will be furnished.



Attachments for Drills and Grinders



1/2", 5/8" and 3/4" CHUCKS WITH TAPER ARBORS

Prices on application



Twist Drill Grinding Attachment For grinding twist drills from 1/8" to 1 1/4" diameter.



GRINDING WHEEL AND ARBOR For Electric Drills

1/4" to 3/4" Prices on application



FEED SCREW For Electric Drills 1/2" to 11/4" Net Price \$4.00



GRINDING WHEELS Sizes, 3" to 12"

diameter: 3/8" to 2" width.

SEWED RAG BUFFING WHEELS Sizes, 4", 6", 8", 10" diameter;

1/2" to 1" width.

WIRE WHEEL BRUSHES Sizes, 4", 6", 8", 10", 12" diameter.

1/2" to 2" width.

Prices on application.



Electric Screw Drivers and Nut Setters



Ball Bearing Universal Motor for

A. C. and D. C.

No. 10 Bench Drill Stand (Page 6) can be used with Type N1 and N2. No. 00 Bench Drill Stand (Page 6) can be used with N3.

Туре	Volts	Speed R.P M.	Weight Lbs.	Length Overall	Net Price
N1	110	450	7	13¾	\$54.00
N2	110	370	8	13¾	68.00
*N3	110	350	13	14½	90.00

Also furnished for 220 and 250 volts.

*Type N3 equipped with switch in one side handle, the other detachable.

Reversing Switch - Net Price \$10.00.

 A^N indispensable tool for speeding up production in manufacturing plants of every description wherever there are screws to be driven or nuts to be set. Body builders, wood and metal working plants, automobile and furniture factories, etc.—in fact, too many industries to enumerate, have found these tools especially adapted to their work.

Accessories for Electric Screw Drivers and Nut Setters



Socket Adapter for Hexagon or Square Sockets. Net Price \$1.00.



Screw Driver Bit Net Price \$1.00.



Hexagon Socket



Square Socket Price on application.



Centering Sleeve Net Price \$1.00.



Electric Tapper

Universal Motor

A. C. and D. C. Ball Bearing

Capacity: Steel, ¼" tap: Cast Iron. ¾" tap:
Brass and Aluminum, ¾" tap.
No. 10 Bench Drill Stand (Page 6) can be used with this tool.

Forward Reverse Net Weight No Load No Load Volts Type Price Speed Lbs. Speed 350 RPM | 500 RPM 81/9 \$85.00 UJ 110

Also furnished for 220 and 250 volts.

REGULAR EQUIPMENT—Screw back chuck for holding taps. 10 feet, 3 wire all-rubber electric cable and attachment plug. This Electric Tapper is especially designed for speedy tapping in metal-working industries of all kinds. A slight pressure on the spindle will drive the tap forward. Automatically reverses at fast speed, with slight backward pull when hole is tapped.

Bench Mortiser and Drilling Machine

A powerful ball-bearing tool especially adapted for mortising, wood boring and metal drilling of all kinds. An ideal machine for the shop which does not have enough mortising to do to justify the investment in a single purpose tool, such as schools, cabinet shops, contractors, builders, carpenter shops, etc.

Standard equipment—3%" hollow chisel and bit, collars to take hollow chisels from ½" to ¾", spade and side handles for portable electric drill, 10 feet 3 wire all-rubber electric

cord and attachment plug.

Ball Bearing Universal Motor for A. C. or D. C.



Туре	Volts	Speed R.P.M.	Mortis- ing Ca- pacity	Boring Capac. Wood	Drilling Capac. Steel	Weight Lbs.	Net Price
UM	110	750	Up to ¾ 'Up to ¾'	Up to 2'	5/8°	110	\$125.00
UM	110	1500		Up to 2'	5/8°	110	125.00

Also furnished for 220 and 250 volts.



Ball Bearing Polishing and Sanding Machines







Universal Motor for Direct and Alternating Current.

Туре	Volts		Diameter Abrasive Disc	Diameter Flexible Backing Pad	Weight Pounds	Net Price
PN	110	1200	oldka appa	61/2"	61/4	\$60.00
BN	110	5000	7"	61/2"	13	68.00
HN	110	2500	91/4"	8"	131/2	88.00

Also furnished for 220 and 250 volts.

YPE PN POLISHING MACHINE was especially designed to meet the demand of the automobile body and refinishing shops for a tool to eliminate hand-rubbing and polishing lacquer.

Standard Equipment — 1 flexible backing pad; 2 lamb's wool bonnets; 25 ft. all-rubber cable and attachment plug.

Type PN complete with 1 gallon polishing liquid; ½ gallon body wax and ½ gallon top wax. Net price \$65.00.

Type BN Sanding Machine was primarily designed to meet the increasing demand of the automobile body and refinishing shops for

a high-speed tool. Type HN is the most flexible and efficient polishing and grinding

device on the market.

Standard Equipment for Types BN and HN - 1 flexible backing pad; 12 abrasive discs, 4 each coarse, medium and fine grit; 20 ft. all-rubber cable and attachment plug.

ATTACHMENTS FOR POLISHING AND SANDING MACHINES



Abrasive disc for sanding or grinding.



Lamb's wool bonnet for final buffing of lacquer. Fits over flexible pad.

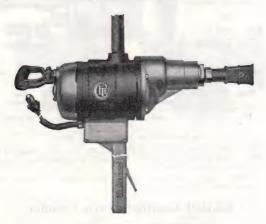


with rubbing compound for polishing lacquer.

Prices on application.



Electric Coal Drill BALL BEARING



Alternating Current-Direct Current
Universal Motor for both A. C. and D. C.

Type and	Volts	No Load	Weight	Net
Current		Speed	Lbs.	Price
CH -DC	115-250	500	48	\$168.00
•GCA-AC	220-440	500	59	168.00
GCU-Uni.	110-250	600	47	168.00

^{*}Made in 2 or 3 phase only, center spindle.

THE most powerful Drill of its kind made, size and weight considered. Gears are of special analysis alloy steel, heat-treated and hardened to withstand heavy strain and hard usage. Two-pole automatic switch.

Regular Equipment—25 feet all-rubber 3-wire cable, attachment plug, side handle, ground clamp, flat taper chuck, grip handle and removable side handle.

Square socket furnished instead of flat taper chuck if desired; also breast plate instead of spade bandle when required.



Electric Valve Grinder

Universal Motor for A. C. and D. C. Ball Bearing



Туре	Volts	Oscil- lations per Min.	Length Overall	Weight Lbs.	Net Price
UV	110	400	12"	61/2	\$ 8.00

Also furnished for 220 and 250 volts.

REGULAR EQUIPMENT—Four detachable bits, lift spring, box of valve grinding compound, 10 feet 3 wire all-rubber electric cable and attachment plug.

A light weight, oscillating valve grinder, especially adapted for Garages, Service Stations, etc.

6" Ball Bearing Bench Grinder



Alternating Current, 110 Volts. 60 cycles, single phase only.

Туре	Volts	Ca- pacity	Load Speed R.P.M.	2 Wheels Incl'd.	Weight Lbs.	Net Price
BEA	110-60-10	6"	3400	6x½x½	38	\$24.00

Sturdy low-priced grinder, suitable for light grinding of all kinds. Equipment—Two grinding wheels, wheel guards, tool rests, toggle switch and electric cable with attachment plug.



and 7" Ball Bearing Bench and Floor Grinders







7" Grinder

FOR use in Garages, Service Stations, Repair Shops, Tool Rooms, etc., for grinding small tools and light castings of all kinds, also for polishing and buffing.

BENCH TYPE

Type and Current	Volts	н. Р.	Speed R.P.M.	2 Wheels Incl'd	Weight Lbs.	Net Price
*BBA-AC	110	1/4	3450	6x ³ / ₄ x ¹ / ₂	40	\$36.00
BB -DC	115-230	1/4	3400	6x ³ / ₄ x ¹ / ₂	40	40.00
*BSA-AC	110	1/3	3450	7x1 x 5/ ₈	52	50.00
BS -DC	115-230	1/3	3000	7x1 x 5/ ₈	52	55.00

FLOOR TYPE WITH PEDESTAL

Type and Current	Volts	н. Р.	Load Speed R.P.M.	2 Wheels Incl'd	Weight Lbs.	Net Price
*PBA-AC	110	1/4	3450	6x ³ / ₄ x ¹ / ₂	127	\$51.00
PB -DC	115-230	1/4	3400	6x ³ / ₄ x ¹ / ₂	127	55.00
*PSA-AC	110	1/3	3450	7x1 x ⁵ / ₈	148	65.00
PS -DC	115-230	1/3	3000	7x1 x ⁵ / ₈	148	70.00

^{*}Also made in 220 or 440 volts, 60 cycles, 1, 2 or 3 phase. Speed for 25 cycles, 1500 R.P.M.

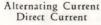
For other than 50 or 60 cycles, increase price 10%.

Twist Drill Grinding Attachment for Grinding Drills 36" to 36" diameter, shown on page 7.



8" and 10" Ball Bearing Bench and Floor Grinders







BENCH TYPE

Type and Current	Volts	н. Р.	Speed R.P.M.	2 Wheels Incl'd	Weight Lbs.	Net Price
*ВНА-АС		1/2 1/2	3400	8x1x5/8	120	\$85.00
BH -DC		1/2	3400	8x1x5/8	120	90.00
*BLA-AC		1/2	1750	10x1x3/4	145	90.00
BL -DC	115-230	1/2	1750	10x1x3/4	150	95.00
*BOA-AC	110-220	1	1750	10x11x3/4	150	125.00
BO -DC	115-230	1	2000	10x12x34	165	145.00

FLOOR TYPE

Type and Current	Volts	н. Р.	Speed R.P.M.	2 Wheels Incl'd	Weight Lbs.	Net Price
*FHA-AC	110-220	1/2	3400	8x1x5/8	210	\$105.00
FH -DC	115-230	1/2	3400	8x1x5/8	210	110.00
*FLA - AC	110-220	1/2	1750	10x1x34	250	110.00
FL -DC	115-230	1/2	1750	10x1x3/	250	115.00
*FOA-AC	110-220	1	1750	10x11x3/4	310	155.00
FO -DC	115-230	1	2000	10x11x34	325	175.00

^{*}Also made in 220 or 440 volts, 60 cycles, 2 or 3 phase. Speed for 25 cycles, 1500 R.P.M.

For other than 50 or 60 cycles, increase price 10%.

HEAVY DUTY Bench and Floor Grinders, especially built for constant use. Motor is fully enclosed, dirt and dust-proof. Wheel guards are adjustable for wear of wheels and comply with safety regulations. Removable covers bolted to the guards enclose the side of wheels.

Twist Drill Grinding Attachment for above Grinders for Grinding Drills 1/8" to 11/4" diameter, shown on page 7.



The Eincinnaty

12" Ball Bearing Bench and Floor Grinders





Alternating Current - Direct Current

BENCH TYPE

Type and Current	Volts	Н. Р.	Load Speed R. P. M.	Wheel Size	Distance bet. Wheels	Weight Lbs.	Net Price
*BTA - AC	220-440	2 2	1750	12x2x1 ¹ / ₄	22½"	300	\$200.00
BT - DC	115-230		1750	12x2x1 ¹ / ₄	23¾"	330	260.00

FLOOR TYPE

Type and Current	Volts	Н. Р.	Load Speed R. P. M.	Wheel Size	Hgt. to Center of Spindle	Distance bet. Wheels	Weight Lbs.	Net Price
*FTA - AC	220-440	2 2	1750	12x2x1¼	39 "	22½"	450	\$230.00
FT -DC	115-230		1750	12x2x1¼	39 "	23¾"	480	290.00

*Made in 2 and 3 phase only. Speed for 25 cycles, 1500 R.P.M.

Grinding wheels not included. Furnished on order. For other than 50 or 60 cycles, increase price 10%.

FULLY ENCLOSED BENCH AND FLOOR GRINDERS, for general purpose grinding of all kinds. Wheel guards are fully enclosed safety type, adjustable to wear of wheels. Safety starter with push button control.

12" and 14" Ball Bearing Floor Grinders



Alternating Current-Direct Current

Type and Current	Volts	Н. Р.	Load Speed R.P.M.	Wheel	Hgt.toCenter	Distance be-	Weight Lbs.	Net Price
*HTA - AC		2		12x2 x11	371	221 "	470	\$250.00
HT -DC		2		12x2 x11	38	221 "	500	310.00
*HCA - AC		3		14x2 x11	38	221"	610	285,00
HC -DC		3		14x2 1x11	39	231"	650	345.00
*HEA-AC		2 2 3 5 5		14x3x11/4	38	241"	660	325.00
HE -DC	115-230	5	1750	14x3x11/4	39	241 "	810	405.00

*Made in 2 and 3 phase only

Speed for 25 cycles, 1500 R.P.M. Grinding wheels not included. Furnished on order.

For other than 50 or 60 cycles, increase price 10%. If eye shields are not required, deduct \$10.00 from net price.

Fully Enclosed Heavy Duty Floor Grinder suitable for the heaviest grinding of all kinds. Wheel guards have exhaust connections, adjustable

eye shields, and are adjustable for wear of wheels.

Covers are hinged to guards and completely enclose side of wheels

Equipped with safety starting switch, mounted in the pedestal with push button control.



18" Ball Bearing Floor Grinder



Alternating Current-Direct Current

Type and Current	Volts	н. Р.	Speed R.P.M.	Wheels Rec'm'd	Hgt. to Center of Spindle	Distance be- tween Wheels	Weight Lbs.	Net Price
FFA-AC	220-440	5 5	1160	18x3 x11	35°	27°	1050	\$415.00
FF -DC	115-230		1150	18x3 x11	35°	27°	1150	510.00

*Made in 2 and 3 phase only. Grinding wheels not included.

Furnished on order

For other than 50 or 60 cycles, increase price 10%. If eye shields are not required, deduct \$10.00 from net price,

FULLY enclosed Heavy Duty Grinder, especially adapted for heavy grinding in Railroad Shops. Structural Iron Works, Machine Shops, etc.

Wheel guards have exhaust connections, adjustable eye shields, and are adjustable for wear of wheels.

Guards have hinged covers and completely enclose side of wheels. Starting switch is full Safety Type, with push-button control, and is mounted on separate panel within the column.

ELECTRIC DRILLS - GRINDERS - BUFFER

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Wide Type Ball Bearing Grinders



Alternating Current-Direct Current

Type and Current	Volts	Н. Р.	Speed R.P.M.	Wheel Size	Distance bet. Wheels	Weight Lbs.	Net Price
TWAA -AC		1/2	3400	8x1 x 5/8	291/2"	220	130.00
WA -DC	115-230	1/2	3400	8x1 x 5/8	291/2"	220	145.00
†WBA -AC	110-220	1	1750	10x1 1/4 x 3/4	31"	350	185.00
WB -DC	115-230	1	1750	10x1 1/4 x 3/4	31"	350	205.00
*WSA-AC		1 2	1750	12x2 x1 1/4	36"	490	285.00
WS - DC	115-220	2	1750	12x2 x11/4	36"	530	340.00
•WCA-AC		3	1750	14x21/2x11/4	42"	650	325,00
WC -DC		3 5	1750	14x2½x1¼	42"	690	415.00
*WFA-AC	220-440	5	1750	14x3 x11/4		800	365.00
WF -DC	115-220	5	1750	14x3 x11/4	42"	900	505.00

[†]Also made in 220 or 440 volts, 60 cycles, 2 or 3 phase. *Made in 2 or 3 phase only.

For other than 50 or 60 cycles, increase price 10%. Eye shields are regularly furnished with 2. 3 and 5 H.P. Grinders only. If not desired, deduct \$10.00 from net price.

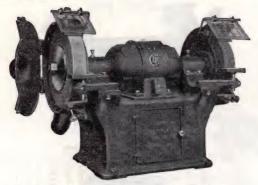
HEAVY duty Grinder, especially adapted for continuous produc-tion work. The wide spread allows for maximum accessibility. Ball bearings are fully enclosed in dust-proof housings and correctly locked to the shaft to provide end thrust and eliminate shaft wear.



Speed for 25 cycles, 1500 R.P.M.

Grinding wheels not included with 2, 3 and 5 H.P. Grinders. Furnished on order.

Heavy Duty Roller Bearing Floor Grinders



Alternating Current-Direct Current

Type and Current	Volts	н. Р.	Load Speed R. P. M.	Wheel Size	Distance be- tween Wheels	Weight Lbs.	Net Price
*CFA -AC	220-440	5		18x3 x2'	12'	1700	\$500.00
CF -DC	115-230	5	1160	18x3 x2"	42'	1900	565.00
• HGA - AC	220-440	5	1150	20x3 x2'	42 '	1800	550.00
HG -DC	115-230	5	1160	20x3 x2'	42 '	2000	620.00
	220-440	71/2	850	24x4 x21/4"	525/8	2625	750.00
JS -DC	115-230	71/2	850	24x4 x21/4"	525/8"	2840	895.00
	220-440		850	24x43/4x21/4"	525/8	2730	875.00
	115-230	10	850	24x43/4x21/4"	525/8	2940	1025.00

^{*}Made in 2 or 3 phase only.

Grinding wheels not included. Furnished on order.

For other than 50 or 60 cycles, increase price 10%.

If eye shields are not desired, deduct \$10.00 from net price.

HEAVY Duty Roller Bearing Grinder, especially designed for heavy grinding in foundries, steel mills, railroad and forge shops and all other plants where grinders are used in continuous service for production work. Timken roller bearings are adjustable to wear. Wheel guards are adjustable to wear of wheels. Equipped with hinged covers, exhaust connections, chip breakers and eye shields. Safety type starter, with push-button control.

Vee Belt Ball-Bearing Grinder



Alternating Current-Direct Current

Туре	Volts	н. Р.	Wheel	Diam. Shaft Bet. Flanges	Distance Bet. Wheels	Weight Lbs.	Net Price
	220-440 220-440 220-440	71/2	18 "x3 "x10 " 20 "x3 "x10 " 24 "x3 "x12 "	214 " 214 " 214 "	525/8" 525/8" 525/8"	2600 2700 2950	\$925.00 975.00 1025.00

Furnished in 2 or 3 phase only.

Can also be furnished for Direct Current and odd cycles Alternating Current; prices on application.

Grinding wheels not regularly furnished. Supplied on order. If eye shields are not desired, deduct \$10.00 from net price.

HEAVY DUTY Variable Speed Vee Belt Snagging Grinder, designed for high-speed production grinding. Three speed changes are provided to maintain efficient peripheral speeds for either vitrified or high speed grinding wheels. In changing the spindle speed, it is only necessary to raise the motor, releasing the tension on the Vee belts, and move the 3-speed sheave on the spindle into the next position by means of a rack and pinion.

A positive speed control prevents over-speeding as well as under-speeding of the wheels, insuring on one hand maximum production at all times and on the other, perfect protection to the operator.

Nickel steel shaft -- supported by tour heavy duty sealed type ball bearings in dust-proof housings.

Wheel guards are of boiler plate, adjustable, and have hinged doors, spark breakers, non-shatterable glass eye-shields and exhaust connections. Tool rests are also adjustable.

Automatic safety starter with overload protection and no voltage release is mounted in the base of grinder. Push-button station is mounted on the motor frame.

Combination Wet and Dry Grinder Ball Bearing





Alternating Current - Direct Current

Type and Current	Volts	Н. Р.	Load Speed R. P. M.	Wheel Size	Height to Center of Spindle	Distance bet. Wheels	Weight Lbs.	Net Price
*WGA-AC	220-440	3	1750	12x2	37½"	22 ³ / ₄ "	740	\$330.00
WG -DC	115-230		1750	12x2	37½"	22 ³ / ₄ "	750	390.00

^{*}Furnished in 2 or 3 phase only.

Speed for 25 cycles, 1500 R.P.M.

For other than 50 or 60 cycles, increase price 10%.

Grinding wheels not included. Furnished on order.

Surface Grinding Attachment for dry side can be furnished if desired. Net price \$45.00.

Can also be furnished for wet grinding on both sides. Net price

\$75.00 extra.

Heavy Duty Combination Wet and Dry Grinder, especially adapted for continuous production work.

Wet Grinding side has a special hood, splash bowl, water reservoir with settling chamber, adjustable nozzle, valve and centrifugal pump. The splash bowl and reservoir are of one piece and have a capacity of 2½ gallon or more.

ELECTRIC DRILLS — GRINDERS — BUFFERS

Ball Bearing Floor Grinders and Buffers



Alternating Current-Direct Current

Type and Current	Volts	Н. Р.	Load Speed R.P.M.	Wheel	Hgt. to Center of Spindle	Spindle Exd One End	Weight Lbs.	Net Price
•KHA-AC		1/2 1/2	3525	8x1	38"		195	\$115.00
KH -DC	115-230	1/2	2825	8x1	38"		195	125.00
*KRA-AC	110-220	1	1750	10x11/4	39"	141	300	165.00
KR -DC	115-230	1	2000	10x11/4	39 "	144"	300	185.00
tKTA - AC	220-440	2	1750	12x2	38	16"	470	245.00
KT -DC	115-230	2	1750	12x2	38 "	13"	500	300.00
tKVA - AC	220-440	3	1750	14x21/2	38 *	16"	600	285,00
KV -DC	115-230	3	1750	14x2½	38 "	16'	650	375.00

^{*}Also furnished for 220 or 440 volts, 60 cycles, 2 or 3 phase.

†Made in 2 or 3 phase only. Speed for 25 cycles, 1500 R.P.M.

Buffing Wheels not included-furnished on order.

Grinding wheels not included with 2 and 3 H.P. Grinders. Furnished on order.

Eye shield is regularly furnished with 2 and 3 H.P. Grinders only. If not desired, deduct \$5.00 from net price.

If Bench Grinder is desired, deduct \$20.00 from net price.

HE above machine offers an unusually wide range of work, as it can be used for grinding and buffing at the same time.



For other than 50 or 60 cycles, increase price 10%.

Floor Buffers and Polishing Lathes Ball Bearing



Alternating Current-Direct Current

Type and Current	Volts	н. Р.	Load Speed R.P.M.	Hgt. to Center of Spindle	Distance be- tween Wheels	Weight Lbs.	Net Price
*DHA - AC DH - DC *DRA - AC DR - DC	115-230 110-220	1/2 1/2 1 1	3525 2825 1750 2575	38' 38' 39' 39'	29 ¼ 29 ¼ 32 ° 32 °	175 175 225 225	\$115.00 125.00 165.00 185.00

*Also furnished for 220 or 440 volts, 60 cycles, 2 or 3 phase. If Bench Buffer is desired, deduct \$20.00 from net price.

1 H.P. Alternating Current Buffer also furnished 3400 R.P.M. if desired, same price.

Speed for 25 cycles, 1500 R.P.M.
For other than 50 or 60 cycles, increase price 10%.
Buffing Wheels not included—furnished on order.

Floor Buffer and Polishing Lathe, adapted for polishing and buffing of any description.



Ball Bearing Floor Buffers



Alternating Current-Direct Current

Type and Current	Volts	Р. Н.	Load Speed R.P.M.	Hgt. to Center of Spindle	Distance be-	Weight Lbs.	Net Price
*DTA -AC		2	1750	371/2"	36"		\$245.00
DT -DC	115-230	2	1750	38	37'	435	
*DVA -AC	220-440	3	1750	38"	36"	475	
DV -DC	115-230	3	1750	39 '	37"	495	375.00
*DFA -AC	220-440	2 3 5 5 5	1750	38"	42 or 52"	510	325.00
DF -DC	115-230	5	1750	39 *	42 'or 52"	575	465.00
	220-440	71/2	1750	37"	42" or 52"	720	
	115-230	71/2	1750	38"	42" or 52"	775	535.00

*Made in 2 and 3 phase only Speed for 25 cycles, 1500 R.P.M.

For other than 50 or 60 cycles, increase price 10%.

Buffing Wheels not included. Furnished on order

Alternating Current Buffers also furnished 3400 R.P.M. if desired. Direct Current Buffers can be furnished with variable speed motors

at 10% additional charge. If Bench Buffer is desired, deduct \$20.00 from net price.

ULLY enclosed Buffer and Polishing Lathe, especially built for heavy polishing and buffing jobs of all kinds.



Ball Bearing Floor Buffers



Alternating Current-Direct Current

Type and Current	Volts	н. Р.	Load Speed R.P.M.	Hgt. to Center of Spindle	Distance be- tween Wheels	Weight Lbs.	Net Price
DLA -AC	115-230 220-440 115-230	2 2 3 3	1750 1750 1750 1750	37½ 38* 38* 39*	34° 35° 34° 34°	390 420 450 475	\$235.00 290.00 275.00 365.00 315.00
*DMA-AC DM -DC		5	1750 1750	38,	40,	490 525	450.00

^{*}Made in 2 and 3 phase only.

For other than 50 or 60 cycles, increase price 10%.

If Bench Buffer is desired, deduct \$20.00 from net price.

Buffing Wheels not included. Furnished on order.

FLOOR BUFFER and Polishing Lathe, adapted for polishing and buffing of any description. Also suitable for tire vulcanizing shop, to handle the various operations in retreading and repairing automobile tires.

Speed for 25 cycles, 1500 R.P.M.

Vee Belt Buffers — Single and Double Motor Drive



Single Motor Drive

Туре	нР	Dia. Shaft bet. Flanges	Dist. bet. Wheel Flanges	Dist. bet. Wheels	Height to Cen- ter of Spindle	Wght. Lbs.	Net Price
COA	3	11/4 **	3'	513/4	39 '	1300	\$375.00
EOA	5	11/4 **	3'	5134	39 '	1350	395.00
GOA	71/2	11/4 **	3"	54"	39 '	1550	450.00
HOA	10	11/ **	3"	54 "	39 "	1650	500.00
LOA	15	114 **	3'	54'	39 '	1900	610.00

Double Motor Drive

	1	1		1 1		1 1	
DOA MOA NOA SOA	two 3 " 5 " 7½ " 10	1½** 1½** 1½** 1½**	3,3,3,	51 ³ / ₄ , 51 ³ / ₄ , 54,	39 · 39 · 39 · 39 ·	1400 1475 1800 2000	560.00 585.00 625.00 725.00

*Can furnish 11/2" shafts at standard list price.

Made in 2 or 3 phase only.

Can also be furnished for Direct Current and odd cycles Alternating Current: prices on application.

Vee-Belt Driven Buffers designed for the heaviest polishing jobs on production work. Any spindle speed can be furnished and speeds are quickly changed by changing the motor pulley only. Nickel steel spindles are mounted on four extra large ball-bearings running in oil. Overhanging spindle construction facilitates the handling of large work. Ball-bearing motors with safety type starters and pushbutton control.



Ball Bearing Speed Lathe



Alternating Current-Direct Current

Type and Current	Volts	н. Р.	Taper Socket	Weight Lbs.	Net Price
*FBA-AC	110-220	3/4	No. 2	150	\$150.00
FB -DC	115-230	3/4	No. 2	165	150.00

^{*}Also furnished for 220 or 440 volts, 60 cycles, 2 or 3 phase, same price.

For other than 50 or 60 cycles, increase price 10%. If Bench Lathe is desired, deduct \$20.00 from net price.

Speed Lathe especially adapted for burring, reaming, countersinking, filing, polishing and lapping small parts of all kinds.

Furnished in speeds 90 to 3400 R.P.M. to meet special applications.

May be had with chuck instead of Morse taper socket if desired.



Tungsten Carbide Tool Grinder **Ball Bearing**





Tool Support and Angle Rest

Alternating Current - Direct Current ALTERNATING CURRENT SPECIFICATIONS

Type	Volts	н. Р.	Load Speed R. P. M.	Wheel Size	Distance bet. Wheels	Height to Center of Spindle	Weight Lbs.	Vet Price
*CDA	220-440	2	1750	12 "x2 "	221/2"	371/2"	550	\$295.00

DIRECT CURRENT SPECIFICATIONS

	1		1 1 1			-	
CD	115-230	2	1750 12 "x2 "	24"	37½"	€00	370.00

*Made in 2 or 3 phase only. Speed for 25 cycles, 1500 R.P.M.

For other than 50 or 60 cycles, increase price 10%. Grinding Wheels not included. Furnished on order.

If fixture and wheel guard is desired on both sides, add \$50.00 to net price.

PRECISION GRINDER for grinding Tungsten Carbide and other high-speed cutting tools. The tool support for the angle tool rest is adjustable not only to height, but also for angles up to 45 degrees. The angle tool rest on top of the tool support is also adjustable to 45 degrees right or left hand and can be locked in position or left free for rounding nose of tools. The rest can also be moved across the face of the wheel in a straight line, as the guide slot in the tool support is machined to close limits for that purpose.

=The Eincinnati;

Combination Cut-off Machine and Grinder **Ball Bearing**





Stock Holding Device

Alternating Current - Direct Current

Type and Current	Volts	н. Р.	Load Speed R. P. M.	Grinding Wheel Size	Cut-off Wheel Size	Distance Bet. Wheels	Hgt. to Center of Spindle	Weight Lbs.	Net Price
*FDA -AC FD -DC	220-440 115-230	1	3400 3400		$10x \frac{1}{16}$ $10x \frac{1}{16}$	17"	39 " 39 "	375 375	\$225.00 245.00

*Can also be furnished with repulsion induction motor, 110 or 220 volts, 60 cycles, single phase, regular net price. Grinding wheel and abrasive cut-off wheel not included. Fur-

nished on order.

If Bench Type is desired, deduct \$20.00 from list price.

SUITABLE for tool-room cutting and grinding, also for specimens

or microphotography in research laboratories.

The machine carries a 10" x ½" abrasive cut-off wheel on the right-hand side, operating at a peripheral speed of approximately 9,000 S.F.M., and the material to be cut is fed into the wheel by means of a hand-screw. The vise or holding fixture may be tilted to give any angle desired up to 15 degrees. The machine will cut stock up to 1½" size in approximately 20 seconds and the smaller sizes proportionately.

The left-hand side of the machine is equipped with an 8" x 1" grinding wheel. An adjustable tool rest is mounted on the wheel

guard.

High Speed Cut-off Machine





Hand operated, positive locking vise.

Alternating Current-Direct Current

Type and Current	Volts	Н. Р.	Spindle Speed R. P. M. 12" Wheel	Spindle Speed R. P. M. 14" Wheel	Size of Base at Bottom	Weight Lbs.	Net Price
*JCA-AC	220-440	71/2	5200	4300	43½ "x26"	1250	\$600.00
JC-DC	115-230	71/2	5200	4300	43½ "x26"	1300	825.00

*Made in 2 or 3 phase only. When ordering, specify whether hand or foot operated vise for straight cuts only is desired.

Also furnished with angle-cutting vise, hand or foot operated,

\$25.00 extra. (Specify which, if desired.)

Abrasive cut-off wheels are not included. Furnished on order.

"THE CINCINNATI" High Speed Cut-off Machine is built to carry abrasive wheels, 12" or 14" x 32" or 1/8" thick, operating at a peripheral speed of approximately 16,000 surface feet per minute. Unexcelled for the speedy cutting of steel alloys, nonferrous metals such as brass, copper, aluminum, as well as fibrous materials of all kinds, in various sizes, angles and shapes up to 21/4" inclusive.

Spindle is of nickel steel and extra heavy. Deep-groove ball bearings on spindle are mounted in dust-proof housings. Safety type

starter with push button control.



Tool Post Grinders Ball Bearing





Type FU

Type LBU

Universal Motor for A. C. or D. C.

Туре	Volts	н. Р.	Speed R.P.M.		Weight Lbs.	Price Net
FU with feed	110	1/3	3450	5x3/8	27	\$85.00
LU without feed	110	1/3	3450	5x3/8	23	75.00
LBU	110	1/3	3450	5x3/8	25	75.00

Also furnished for 220 and 250 volts.

TYPES FU and LU Belt Driven Tool Post Grinders, with and without feed respectively, especially adapted for grinding lathe centers, cutters, reamers, rolls, dies, etc., can also be used in a shaper or planer for surface grinding. Offset spindle construction affords maximum clearance across the face of the grinding wheel. Pivotal mounting of motor on bracket provides for maintenance of proper belt tension. Type FU has a 3" horizontal travel through the V slide by means of a worm and is fitted with a gib to take up the wear.

TYPE LBU Belt Driven Grinder for mounting on compound rest of 9" lathes and larger. Will grind work within 2½" of the maximum lathe swing. The Grinder may be swiveled about the clamping bolt and proper provision is also made for changing the height of the spindle. The universal motor is pivotally mounted on the spindle bracket for maintaining proper belt tension. The distance from the center of the spindle to the center of the tool post is 1½". The maximum distance from the center of the spindle to the base is 1".

In ordering, give dimensions of the tool post slot, so that proper adaptor may be furnished. Furnished complete as illustrated.

Tool Post Grinder Without Feed

Alternating Current Direct Current

Universal Motor for A. C. and D. C.

A. C. speed for 25 cycles, 1500 R.P.M.

For other than 50 or 60 cycles, increase price 10%.



Type and Current	Volts	н. Р.	Speed R.P.M.	Wheel Incl'd	Weight Lbs.	Net Price
P -AC	110	1/4	3450	6x3/8x1/2	27	\$ 65.00
*PHA-AC	115-230 110	1/4	$\frac{3650}{3450}$	6x3/8x1/2 8x3/4x5/8	17 45	70.00 98.00
*POA-AC	115-230 110	1 1 2	2650 1700	8x3/4x5/8 10x1 x3/4	42 95	$108.00 \\ 145.00$
PO -DC PU -Univ.	115-230 110-220	1 1/4	$\frac{2000}{7300}$	10x1 x ³ / ₄ 4½x ³ / ₈ x½	98 22	165.00 60.00

Tool Post Grinder With Feed

Alternating Current
Direct Current
Universal Motor for
A. C. and D. C.

A. C. speed for 25 cycles. 1500 R.P.M.

For other than 50 or 60 cycles, increase price 10%.

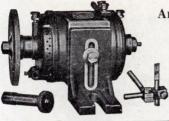


Type and Current	Volts	н. Р.	Load Speed R.P.M.	Wheel Incl'd	Weight Lbs.	Net Price
*SA -AC	110	1/4	3450	6x3/8x1/2	32	\$ 75.00
S -DC	115-230	1/4	3650	6x3/8x1/2	22	80.00
*SSA-AC	110	1/2	3450	8x3/4 x5/8	55	108.00
SS -DC	115-230	1/2	2650	8x3/4x5/8	50	118.00
SU-Univ.	110-220		7300	41/2 x3/8 x1/2	26	70.00

*Also furnished for 220 or 440 volts, 60 cycles, 1, 2 or 3 phase.

TOOL Post Grinders, without feed and with horizontal feed, which are especially adapted for grinding lathe centers, cutters, reamers, dies, etc. Adjustable bronze bearings. The extension mandrel is a handy attachment for certain internal grinding jobs.





Angle Plate Grinder

A NGLE-PLATE GRINDrecommended for light, smooth grinding of all kinds. The motor has a vertical adjustment and the Grinder can be swiveled to any angle by means of the screw and slot in the angle plate.

Type and Current	Volts	н. Р.	Load Speed R.P.M.	Wheel Incl'd	Weight Lbs.	Net Price
*TPA-AC	110	1/4	3450	6x1/2x1/2	32	\$65.00
TP -DC	115–230	1/4	3650	6x1/2x1/2	20	70.00

*Also made in 220 or 440 volts, 60 cycles, 1, 2 or 3 phase, same price Speed for 25 cycles, 1500 R.P.M. For other than 50 or 60 cycles, increase price 10%.

Parallel Grinder - Vertical Feed

Alternating Current Direct Current

PORTABLE Heavy Duty Parallel Grinder, which is especially adapted for grinding spindles, rolls, journals, bushings, connecting rods and parallel work of all kinds.



Type and Current	Volts	н. Р.	Speed R.P.M.	Wheel Incl'd	Weight Lbs.	Net Price
*TA -AC	110	1/2	3450	8x3/4x5/8	60	\$110.00
T -DC	115-230	1/2	2650	8x3/4x5/8	52	120.00
*TTA-AC	110	1	1750	10x 1x34	96	145.00
TT -DC	115-230	1	2000	10x 1x34	102	165.00
TVA-AC	220-440	2	1750	12x11/6x1	240	250.00
TV -DC	115-230	2	1700	12x11/2x1	275	280.00
TFA-AC	220-440	3	1750	14x2 x1	260	305.00
TF -DC	115-230	3	1500	14x2 x1	300	335.00

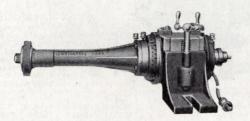
^{*}Also made in 220 or 440 volts, 60 cycles, 1, 2 or 3 phase, same price †Made in 2 or 3 phase only.

Speed for 25 cycles, 1500 R.P.M.

For other than 50 or 60 cycles, increase price 10%.

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Internal Grinders - Vertical Feed



Alternating Current-Direct Current

Type and Current	Volts	HP.		Wheel Incl'd		Weight Pounds	Net Price
*VA -AC	110	1/2	3450	†5"x1"	12"	64	\$130.00
V -DC	115-230		2650	†5"x1"	12"	70	140.00
*VVA-AC	110	1	3450	†6"x1"		100	175.00
VV -DC	115-230	1	2675	†6"x1"	12"	105	195.00

^{*}Can also be furnished for 220 or 440 volts, 1, 2 or 3 phase.

Speed for 25 cycles, 1500 R.P.M.

†Smaller or larger diameter wheels can be furnished: minimum diameter wheels, 1/2 H.P., 2": 1 H.P., 31/4".

For other than 50 or 60 cycles, increase price 10%.

INTERNAL GRINDER which is recommended for finishing Air.

Steam or Gas Engine Cylinders. Also, for dies and cylindrical work of all kinds. This tool is of the same general design as the Parallel Grinders, shown on page 27, having a vertical adjustment of about 4", and is used in the same manner.

The standard size of extension spindle is 12", but shorter or longer furnished as required. This extension is detachable at the body of the motor and the Grinder can be used for external work. Solit taper bronze bearings adjustable to wear.

Portable Electric Grinders



Ball Bearing
Universal Motor
for
A. C. and D. C.

Type and Current	Volts	н. Р.	Speed R.P.M.	Wheel Incl'd	Weight Lbs.	Net Price
HBU	110	1/3	4600	5x34x1/2	14	\$ 60.00
HHU	110	1/2	3600	5x1x5/8	23	80.00
NSU	110	3/4	3600	6x1x5/8	25	100.00

Also furnished for 220 and 250 volts.

IGHT WEIGHT Universal Motor Hand Grinder and Buffer. Especially adapted for grinding off gas and arc welds, also sanding, buffing and polishing of all kinds. An indispensable tool for the body builder, welding shop and garage.

Portable Electric Grinders



This Grinder can be carried to the work or suspended anywhere, as any length cord can be used. It will be found particularly handy where the work cannot be taken to the grinding machine.

1 and 11/2 H. P.

Type and Current	Volts	н. Р.	Speed R.P.M.	Wheel Incl'd	Weight Lbs.	Net Price
*ABA - AC	110	8/4	3475	7x11/4x5/8	45	\$120.00
	115-230	3/4 3/4	2675	7x11/4x5/8	45	120.00
*ASA - AC		1	3400	8x11/2x3/4	80	145.00
	115-230	1	2575	8x11/2x8/4	80	155.00
	220-440	11/2	3400	8x11/2x8/4	90	170.00
	115-230	11/2	2450	8x11/2x3/4	90	180.00

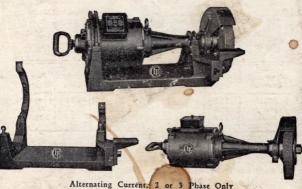
*Also furnished for 220 or 440 volts, 60 cycles, 1, 2 or 3 phase. †Made in 2 or 3 phase only.

Speed for 25 cycles. 1500 R.P.M.

For other than 50 or 60 cycles, increase price 10%.



Combination Aerial and Bench Grinder



Alternating Current, 2 or 3 Phase Only

Туре	Volts	НР	Load Speed RPM	Wheel	Length Overall	Weight Pounds Grinder only	Grinder	. 500
HBA	220-440	2	1750	14 "x2"	375/8"	220	355	225.00

Furnished complete with Bench Base, Grinding Wheel, Wheel Guard, Adjustable Grinding Rest, Suspension Spring and push-button safety switch.

If Aerial Grinder only is desired, deduct \$25.00 from net price.

EXTREMELY useful combination tool for general utility grinding in both small and large shops. A heavy duty fully enclosed ball bearing aerial grinder designed for the most severe service in grinding rough castings, welds or general grinding, buffing or polishing of all kinds.

The grinder is perfectly balanced, enabling the operator to grind in any position. It can be carried anywhere, as any length cord can be used. The wheel guard is of boiler plate and is adjustable

to any angle most convenient for the operator.

The heavy cast base with adjustable cast-steel grinding rest makes possible the adaptability of this heavy duty aerial grinder as a bench grinder and is ideally suited for grinding tools and small castings of all kinds.

Quick change from bench to aerial grinder can be made by merely removing two cap screws.

